

Govt. ITI, Bhubaneswar		
Package- 9 (Welder Machinery)		
Sl. No	Name of the items	Qty(nos)
1	Welding Transformer with all accessories in complete (400A , OCV 60 - 100 V, 60% duty cycle)	2
2	Welding Transformer with all accessories in complete (300A , OCV 60 - 100 V, 60% duty cycle)	2
3	D.C Arc welding rectifiers set with all accessories in complete (400 A. OCV 60 -100 V, 60% duty cycle)	1
4	Welding Generator DC rotary set 200-300 amps with all accessories in complete	1
5	Suitable gas welding table with fire bricks with all accessories in complete	6
6	Suitable Arc welding table with positioner with all accessories in complete	6
7	Trolley for cylinder (H.P. Unit) with all accessories in complete	2
8	Bench shear capacity up to 5 mm with all accessories in complete	1
9	Pedestal grinder fitted with coarse and medium grain size grinding wheels dia. 300 mm with all accessories in complete	2
10	Power hacksaw machine with all accessories in complete	1
11	AG 7 Grinder with all accessories in complete	1
12	Portable drilling machine (Cap. 6 mm) with all accessories in complete	1
13	Oven, electrode drying 0 to 250°C, 10 kg capacity with all accessories in complete	1
14	High pressure Oxy Acetylene Gas cutting blow pipe with cutting nozzles 0.8 mm,1.2 mm and 1.6 mm with all accessories in complete along with test certificate issued from the compitent authority	2
15	Oxygen, Acetylene Cylinders with all accessories in complete along with safety test certificate issued from the compitent authority	3
16	CO2 Arc welding machine 400A capacity with air cooled torch, regulator, gas preheater, gas hose & standard accessories with all accessories in complete	1
17	Bench grinder fitted with fine grain size silicon carbide green grinding wheel dia. 150 mm with all accessories in complete	1
18	Die penetrant testing kit with all accessories in complete	1
19	Magnetic particle testing Kit with all accessories in complete	1
20	Tip Cleaner	8
	TOTAL	44